

Domestic Appliances Energy Optimization with Model Predictive Control

E.M.G. Rodrigues^a, R. Godina^a, E. Pouresmaeil^{b,c}, J.R. Ferreira^d, J.P.S. Catalão^{a,b,d,*}

^a C-MAST, University of Beira Interior, R. Fonte do Lameiro, 6201-001 Covilhã, Portugal

^b INESC-ID, Instituto Superior Técnico, University of Lisbon, Av. Rovisco Pais, 1, 1049-001 Lisbon, Portugal

^c ESTLA Institute of Technology, ESTLA, F-64210, Bidart, France

^d INESC TEC and Faculty of Engineering of the University of Porto, R. Dr. Roberto Frias, 4200-465 Porto, Portugal

Abstract

A vital element in making a sustainable world is correctly managing the energy in the domestic sector. Thus, this sector evidently stands as a key one for to be addressed in terms of climate change goals. Increasingly, people are aware to saving electricity by turning off the equipment that is not been used, or connect electrical loads just outside the on-peak hours. However, these few efforts are not enough to reduce the global energy consumption, which is increasing. Much of the reduction was due to technological improvements, however with the advancing of the years new types of control arise. Domestic appliances with the purpose of heating and cooling rely on thermostatic regulation technique. The study in this paper is focused on the subject of an alternative power management control for home appliances that require thermal regulation. In this paper a Model Predictive Control scheme is assessed and its performance studied and compared to the thermostat with the aim of minimizing the cooling energy consumption through the minimization of the energy cost while satisfying the adequate temperature range for the human comfort. In addition, the Model Predictive Control problem formulation is explored through tuning weights with the aim of reducing energetic consumption and cost. For this purpose, the typical consumption of a 24 h period of a summer day was simulated a three-level tariff scheme was used. The new contribution of the proposal is a modulation scheme of a two-level Model Predictive Control's control signal as an interface block between the Model Predictive Control output and the domestic appliance that functions as a two-state power switch, thus reducing the Model Predictive Control implementation costs in home appliances with thermal regulation requirements.

Keywords: Model predictive control; Discrete Control; Sampled Systems; Thermal Modelling; Energy management;

Nomenclature

A_w	The wall area.
A_t	The surface area of the tank.
A	The state (or system) matrix.
B	The input matrix.
C	The output matrix.
C_{in}	The thermal capacitance of the indoor air.

* Corresponding author at the Faculty of Engineering of the University of Porto, R. Dr. Roberto Frias, 4200-465 Porto, Portugal.
E-mail address: catalao@ubi.pt (J.P.S. Catalão).

C_{RFi}	The heat storage capacity of the refrigerator.
C_{wa}	The thermal capacitance of the water.
C_{wl}	The thermal capacitance of the wall.
h_o	The combined convection and radiation heat transfer coefficient.
k	Sampling instant and the current control interval.
$k+i$	The time instant associated to the future state prediction for $i=1 \dots N$.
m	The water mass.
N	The prediction horizon.
P	The control horizon.
Q_{wa}	The water specific heat
Q_{ac}	The cooling power input to the room.
Q_{eg}	The heating element electric rated power.
Q_s	The heat flow into an exterior surface of the house subjected to solar radiation
T_{in}	The temperature of the room.
T_{RF}	The fridge internal temperature.
T_{RFe}	The inlet temperature of the evaporator's refrigerant.
T_{out}	The ambient temperature.
T_s	The wall surface temperature.
T_{wa}	The water temperature variable.
T_{wa_inlet}	The incoming water temperature.
T_{wl}	The wall temperature.
$r(k+i)$	The set point reference.
R_{wd}	The thermal resistance of the windows.
R_{RFw}	The thermal resistance of the wall insulation.
R_{RFwe}	The thermal resistance of the wall between the cabinet and the evaporator.
R_{wl}	The thermal resistance of the wall.
$S(t)$	A binary variable that emulates the turn-on and turn-off of the thermostat.
U	The overall heat transfer coefficient for the WH wall.
$u(k)$	The present input.
$u(k+i k)$	Future control signals for $i=0 \dots P-1$.
U_{min}	The lower limit of the control signal.
U_{max}	The upper limit of the control signal.
$x(k)$	The state vector.
$y(k)$	The system output.
$y(k+i k)$	The estimated outputs.
Y_{min}	The minimum limit of future outputs.
Y_{max}	The maximum limit of future outputs.
$\Lambda(k)$	The two level input vector.
ϕ_u	The control signal tracking error.
$\phi_{\Delta u}$	The equivalent cost function term that minimizes control signal increments.
ϕ_y	Optimization of the error due to the output reference trajectory.
ϕ_ε	The constraint violation performance index.
Ψ	Input vector.
ω_i^y	Weighting factor that allocates more relevance to the term.
ω_i^u	Weighting factor that allocates more relevance to the term.
$\omega^{\Delta u}$	Weighting factor that penalizes high differences between successive estimated input signals u_k
ρ_ε	A constraint violation penalty weight.
ε_k	A slack variable at control interval k .

ζ	A dimensionless controller constant.
η	The electrical resistance heating element efficiency.

32 **Table of abbreviations**

33	AC	Air Conditioner
34	BTU	British Thermal Units
35	HVAC	Heating, Ventilation and Air Conditioning
36	MPC	Model Predictive Control
37	TH	Thermostat
38	WH	Water Heater
39	QP	Quadratic Programming
40	RF	Refrigerator
41	SISO	Single-Input and Single-Output

42 **1. Introduction**

43 The energy consumption in buildings is accountable for roughly 33% of the entire energy use, thus,
44 contributing to the global CO₂ emissions [1]. The present environmental circumstances require firm
45 investigation concerning the energy efficiency and possible energy savings in the building sector.
46 Consequently, many new projects are supported by policy makers and researchers in order to improve the
47 energy efficiency [2], to intensify the energy production from renewable resources and reduce the greenhouse
48 gas emissions [3]. In the residential sector the energy efficiency and savings is gaining more and more
49 importance, enthused either by economic concerns or environmental reasons [4].

50 The space heating to improve thermal comfort in dwellings and workplaces seems to be particularly
51 relevant. For instance, as of 2008, circa 50% of the total energy demand for heat generation was utilized with
52 the purpose of space heating [5]. Until now most of the efforts to lower the energy in building and residential
53 have been concentrated on studying alternative materials that could reduce heat loss in the construction itself or
54 by improving the operation of the domestic appliances. In this sense, a good example have is the paradigm shift
55 from classical incandescent light bulb to led technology with significant energy savings since energy
56 conversion efficiency is much higher. Also, over the years the manufacture of appliances has been modernizing
57 different aspects of the domestic devices operation. At the moment, variable speed drives are common in
58 vacuum cleaners, washing machines or air conditioning units (HVAC). Moreover, Modern HVAC systems are
59 introducing variable speed compressors which set a new level of efficiency and comfort [6]. Despite these
60 continuous improvements, most of domestic applications for regulating temperature are still based on
61 conventional control techniques as is the case of the bang-bang control that has been around for decades. The
62 thermostatic technique, extensively used in home HVAC system, space heater, water heater or washing
63 machines, has shown several drawbacks [7]. The thermostat maintenance limits are the same which does not
64 take into account the house thermal characteristics, the weather where the house is located or the HVAC system
65 efficiency rating level. In addition, for example, there is no method to assess the rise in outdoor temperature
66 that could prevent a continuous injection of heat inside the room by the thermostat in order to avoid the house
67 to get overheated. In sum, the conventional thermostatic technology is built with standard rules that may be
68 adequate to some houses and HVAC systems but not to others.

69 In the past, any usage of computational power was prohibitive. But to now, low power and powerful
70 microcontroller units (MCUs) at derisory prices are revolutionizing the embedded systems market [8]. Plenty
71 resources for floating point operations based mathematical calculations opens new possibilities to implement

72 advanced energy management techniques from appliances point of view. This means that for optimizing
73 temperature regulation in terms of energy savings at maximum comfort, dedicated thermal model can be
74 acquired and personalized according to the house, weather, HVAC systems and area occupancy rates. Such
75 amount of computational capacity could also enable the inclusion of novel energy usage related user behaviour
76 prediction tools to precise load matching without compromising the comfort of the user [9].

77 This signifies that a growing number of electronic appliances and devices in a typical dwelling create
78 space for efficiency increases on energy consumption and combined operations can be made to tackle energy
79 waste in dwellings [10]. A possibility is implementing new tariff policies related to demand response programs
80 that assist the customer with the alteration of their electricity consuming behaviours [11]. An alternative
81 method consists in modernizing the control equipment specifically the domestic appliances with controlled
82 temperature.

83 Normally, in a usual dwelling, the equipment with the greater energy consumption and that tends to be the
84 one that are constantly in operation throughout the day is the one that offers heating and cooling (i.e. water
85 heater (WH), air conditioning (AC), and less significantly the refrigerator (RF)) [12]. By adopting energy
86 efficiency measures there is room for real and tangible potential for energy savings that can reach up to 30%
87 [13]. Consequently, one of the methods towards the goal of reducing the energetic demand is by modernizing
88 the control technology that runs such types of home appliances. With the purpose of regulating the temperature
89 the cooling and heating equipment utilize typical ON-OFF solutions. Given its low production price and that
90 are so common the ON-OFF devices have proven to be the first choice by appliance manufacturers.

91 Currently, the Model Predictive Control (MPC) has been accepted by academics and industry as a very
92 compelling method with solid theoretical foundations and proven capability to deal with a large number of
93 control challenges[14]. This method is considered to be a broadly spread technology in industry intended for
94 control design of very complex multivariable processes [15]. The MPC is a control method with the main goal
95 to optimize a sequence of manipulated variable modifications influenced by a prediction horizon through the
96 use of a process model with the purpose to optimize forecasts of process behaviour centred on a linear or
97 quadratic objective, this objective being regulated by equality or inequality constraints [16]. On condition that
98 the model is sufficiently precise and the constraints and performance index express correct and accurate
99 performance objectives, then the MPC delivers a near-optimal execution. However, some cautions have to be
100 taken since there is a necessity of a trade-off amongst complexity of the optimization and model accuracy – if

101 the model is simpler, then easier will be to solve the optimization while if the model is more complex the
102 optimization will require a higher computational power to optimize in a suitable time period [17].

103 As a part of MPC controller design process there is a need to set up the control objectives as a singular
104 cost function. It is not likely to satisfy all the control objectives at the same time since usually the particular
105 control actions have an increased significance over former actions. Consequently, performance compromises
106 must to be reached among the contending control objectives. Thus, to the input and output variables of the
107 process are associated specific weight factors, and as a result, enhancing the prioritization of the individual
108 performance in order to carry out the control restricted by process constraints. Hence, the MPC utilizes distinct
109 weights on tracing errors [18] and the attribution of control variables weight is called MPC tuning [19].

110 There are several benefits in using the MPC technique in building energy control such as several
111 constraints from environmental, physical, and safety angles being able to be incorporated into the optimization
112 problem; existing a methodical process to produce a dynamic building thermal model for the objective of
113 predictive control; and the ability of the impact of disturbances, such as solar radiations and ambient
114 temperature, to be handled in real-time [14]. On the other hand, the MPC has one major disadvantage. In order
115 to solve an open-loop optimal problem a great volume of calculations needs to be performed at every sampling
116 instant [16]. Therefore, the implementation of the controller demands for high computational capabilities in
117 order to come up with a solution at every sampling instant [20].

118 This method has been subject of increasing popularity in different fields of application [21]. In the
119 literature, various different MPC schemes have been developed aimed at the residential sector such as those
120 that are utilized with the intention to improve the dwelling thermal comfort, decrease the peak load, and reduce
121 the energetic expenses [22]. Generally, the MPC tool is intended for ventilation, heating, cooling and air
122 conditioning (HVAC) equipment with the intention of minimizing the energetic expenses for more than just a
123 simple reduction of the consumed energy [23]. In [24] is presented a MPC strategy with the purpose of
124 improving the supply air temperature control of HVAC units by operating directly with the associated
125 uncertainties and constraints. A MPC logic based on weather forecasts has been applied to the analysis of
126 power management in a domestic off-grid system [25] and in a real-time building energy simulation [26].
127 Another implementation was the application of a MPC based thermal dynamics for office building energy
128 management purposes [27] while in [28] a MPC strategy for energy efficient buildings with demand-response
129 is proposed. A mixed-integer MPC for hybrid energy supply systems in buildings is analysed in [29].

130

131 In this paper a MPC scheme is proposed and its performance studied and compared to the thermostat with
 132 the purpose to minimize the cooling energy consumption through the minimization of the energy cost while
 133 satisfying the adequate temperature range for the human comfort. Three domestic appliances that are
 134 permanently connected to the grid are utilized for the MPC performance evaluation. These appliances convert
 135 electrical energy in thermal energy and regulated by a thermostat. The chosen appliances are the room
 136 temperature control by AC, the WH and RF. The novelty of the proposal is a power interface that modulates
 137 the MPC output command signal dynamic range into a discrete two level control signal. Thus, a linear power
 138 switch is not necessary between power and load. By proposing this modification in the MPC operation mode it
 139 is possible to limit the costs of its integration as a standard control solution for the studied domestic appliances.

140 The paper is organized as follows. The MPC formulation is depicted in Section II. Section III presents the
 141 domestic appliances under study and their thermal model and the testing methodology for MPC performance
 142 evaluation. Section IV contains the simulations and provides results discussion. Finally, the conclusions are
 143 summarized in Section V.

144

145 2. Model Predictive Control formulation

146 Any system to be controlled requires a sequence of control signals in the form of input vector $u \in \mathbb{R}^n$ and
 147 the observation of the system response with the output vector $y \in \mathbb{R}^m$. As the core of concept the MPC strategy
 148 incorporates a dynamic model of the system which is characterised by a state vector $x \in \mathbb{R}^n$. Domestic loads are
 149 normally described by first-order differential equations which mean a linear state-space representation can be
 150 applied. The discrete-time MPC formulation requires the system to be represented by a discrete-time state-
 151 space equation.

$$152 \quad x(k+1) = Ax(k) + Bu(k) \quad (1)$$

$$153 \quad y(k) = Cx(k) \quad (2)$$

154 where the matrices A and B are computed from the continuous –time state-space representation and $u(k)$ is the
 155 system input signal and $y(k)$ is the system output as the controlled variable at sampling instant k . The $u(k)$
 156 control signal is normally identified as the manipulated variable. Based on current state, the dynamic model is
 157 used to forecast future system states $x(k+i|k)$ and outputs $y(k+i|k)$.

158

159

160 The control problem formulation methodology with MPC lies on time horizon prediction calculations. That
 161 is, the controller plays with future outputs and future control signals to keep to a feasible extent the system
 162 close to the set point reference. Finite control horizon for the future outputs is called prediction horizon N . The
 163 time frame implies that the set of future outputs are estimated at every sampling instant k . The estimated outputs
 164 are formulated as $y(k+i|k)$. Thus, k represents the current control interval and $k+i$ denotes the time instant
 165 associated to the future state prediction for $i=1 \dots N$. Future manipulated variable $u(k+i|k)$, $i=0 \dots P-1$, in which P is
 166 the control horizon, are estimated by a satisfying performance criterion algorithm. In other words, the input set
 167 calculated consist of the current input $u(k)$ and $P-1$ future inputs. These inputs are estimated in such way that
 168 calculated future outputs $y(k+i)$ allow the system to reach the set-point in an optimal form.

169 It should be noticed that despite a set of P inputs are determined at each sampling instant, just the first
 170 element is actually used for generating the control signal.

171 In order to satisfy the control objectives the calculation of future states, outputs, and manipulated variables
 172 are processed through a cost function which translates into a scalar cost value. By finding the minimum value
 173 of the cost function, the optimal $u(k)$ signal is extracted from the first element of the most suitable sequence of
 174 manipulated variables $u(k+i|k)$ according to the prediction timeframe used for the scenario.

175 From a control system point of view, the cost function consists of three standard terms, each one with a
 176 weight factor that penalizes the prediction variable effort. In other words, it establishes control objectives with
 177 an output penalty, an input penalty and an input rate penalty. Thus, the general expression for an objective
 178 function is:

$$179 \quad \min_u \varphi(P, N) = \varphi_y + \varphi_u + \varphi_{\Delta u} + \varphi_\varepsilon \quad (3)$$

180 where φ_y optimizes the error due to the output reference trajectory, φ_u is the control signal tracking error, $\varphi_{\Delta u}$
 181 minimizes control signal increments and φ_ε is associated to constraint violations. Since the cost function has a
 182 quadratic form, a quadratic programming (QP) solver generates an input vector Ψ solution as:

$$183 \quad \Psi = \left[u(k|k)^T \quad u(k+1|k)^T \quad \dots \quad u(k+P-1|k)^T \right] \quad (4)$$

184 In case of domestic appliances where only the temperature has to be controlled, a single-input and single-
 185 output (SISO) model is only necessary. Therefore, output variables number is limited to one. Then, the
 186 performance index for minimizing the tracking error is as follows:

$$187 \quad \varphi_y = \sum_{i=1}^N \left\{ \omega_i^y \left[r(k+i|k) - y(k+i|k) \right] \right\}^2 \quad (5)$$

188 where $r(k+i|k)$ defines the set-point reference, $y(k+i|k)$ is the estimated output scaled by a weighting factor ω_i^y
 189 that allocates more relevance to the term.

190 Input signal tracking control objective is:

$$191 \quad \varphi_u = \sum_{i=1}^P \left\{ \omega_i^u \left[u(k+i|k) - u_i(k+i|k) \right] \right\}^2 \quad (6)$$

192 where $u(k+i|k)$ is the control signal, $u_i(k+i-1|k)$ is the goal to be reached by the control signal. The difference
 193 error is multiplied by a weighting coefficient ω_i^u that gives more importance to this term.

194 Input signals wide variations are penalised to no allow abrupt changes on input variables. The equivalent
 195 cost function term is defined as:

$$196 \quad \varphi_{\Delta u} = \sum_{i=1}^P \left\{ \omega_i^{\Delta u} \left[u(k+i|k) - u_k(k+i-1|k) \right] \right\}^2 \quad (7)$$

197 where $u(k+i-1|k)$ is the input signal from the previous sampling instant $k-1$ and $\omega_i^{\Delta u}$ penalizes high differences
 198 between successive estimated input signals u_k .

199 Constraint violation performance index is formulated as:

$$200 \quad \varphi_\varepsilon = \rho_\varepsilon \varepsilon_k^2 \quad (8)$$

201 where ρ_ε is a constraint violation penalty weight and ε_k is a slack variable at control interval k .

202 Weights ω_i^y and ω_i^u must be tuned to guarantee the system performance desired. For instance, giving more
 203 importance to weight ω_i^y in preference to the weight ω_i^u , the controller goal is to estimate successive sets of
 204 future outputs that minimize the predicted divergences from the set point reference. On contrary, if ω_i^y is
 205 reduced, then the gap between the reference tracking to the plant output is going to rise.

206 MPC can be implemented considering constraints in the minimization problem. That is, fixing bounds in
 207 the amplitude and in the slew rate of the variables, the controller forces the system operation to respect physical
 208 operational limits.

209 Therefore, the formulation of a quadratic programming based constrained MPC is given by the Eq. 3 and
 210 the following constraint expressions:

$$211 \quad Y_{\min}(i) - \varepsilon_k \zeta_{\min}^y(i) \leq Y(k+i|k) \leq Y_{\max}(i) + \varepsilon_k \zeta_{\max}^y(i), \quad i = 1 : N \quad (9)$$

$$212 \quad U_{\min}(i) - \varepsilon_k \zeta_{\min}^u(i) \leq U(k+i-1|k) \leq U_{\max}(i) + \varepsilon_k \zeta_{\max}^u(i), \quad i = 1 : P \quad (10)$$

213 where Y_{\min} and Y_{\max} are the minimum and maximum limits of future outputs, the parameter ζ is a dimensionless
 214 controller constant and the lower and upper bounds for the control signal are represented by U_{\min} and U_{\max} ,
 215 respectively.

216 3. Models and control problem formulation

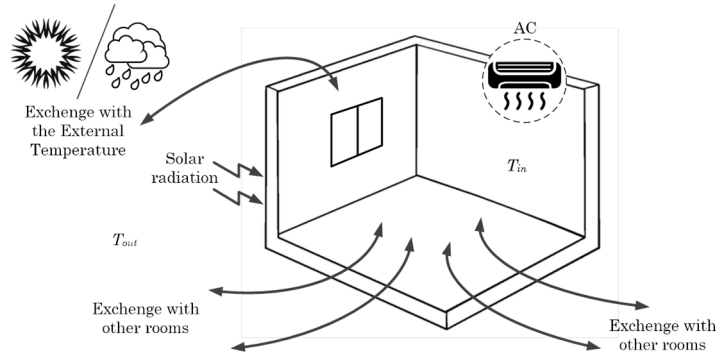
217 Linear models are introduced here with the purpose to model the appliances. Then, a modulation scheme of
 218 a two-level MPC's control signal is proposed as the novelty of this study.

219 3.1 Thermal models for domestic appliances

220 A description of the thermal modelling approach for three domestic appliances which performs thermal
 221 regulation is made in this section.

222 a) Indoor environment temperature control

223 To create thermally comfortable indoor environments such as living rooms or bedrooms energy has to be
 224 used to add or remove heat. In this way the comfort level desired is set by setting a reference temperature and
 225 by measuring the space air temperature. Comfort level based on temperature is disturbed by the thermal mass
 226 of the space itself, the number of occupants that use the house division and the thermal exchange through the
 227 external walls from the external environment. Therefore, the temperature dynamics of a house division results
 228 from energy balances between the outside environment temperatures, the device (AC) that adds or remove heat
 229 from the division combined with the indoor thermal mass as depicted in Fig. 1.



230

231 Fig. 1 – Indoor environment temperature control.

232 In order to evaluate and compare controller's performance a thermal mass model using a resistance-
 233 capacitance circuit analogy is employed. The model comprises the heat flow balance between the external wall
 234 and windows of a house division and the thermal capacitance regarding the indoor air. The following
 235 expressions were derived from [30]:

$$236 \quad \frac{dT_{wl}}{dt} = \frac{Q_s}{C_{wl}} + \frac{T_m - T_{wl}}{R_{wl}C_{wl}} \quad (11)$$

$$237 \quad \frac{dT_m}{dt} = \frac{Q_{ac} \times S(t)}{C_m} + \frac{T_{out} - T_m}{C_m R_{wd}} + \frac{T_{wl} - T_m}{C_m R_{wl}} \quad (12)$$

$$238 \quad Q_s = A_w h_0 (T_{out} - T_s) \quad (13)$$

239 where Q_{ac} is the cooling power input to the room, T_{out} is the ambient temperature, T_{in} is the room's temperature,
 240 T_{wl} is the wall temperature, C_{wl} is the thermal capacitance of the wall, R_{wl} is the thermal resistance of the wall,
 241 R_{wd} is the thermal resistance of windows, C_{in} is the thermal capacitance of the indoor air, Q_s is the heat flow into
 242 an exterior surface of the house subjected to solar radiation, h_o is the combined convection and radiation heat
 243 transfer coefficient, A_w is the wall area, T_s is the wall surface temperature and $S(t)$ is a binary variable that
 244 emulate the turn-on and turn-off of the thermostat. The AC operation is a power switch block without internal
 245 loss. The value of the physical parameters is obtained from [31].

246 *b) Water heater*

247 Based on the energy flow inside it, the WH model utilised in this paper was generated to acquire the electric
 248 power demand of the WH. Generally, the electric energy consumed by the WH is utilised to satisfy the
 249 following goals: the compensation for the thermal losses from the WH tank to the ambient and the heating of
 250 the inlet cooled water that substitutes the heated water extracted from the tank. In the WH model used for this
 251 study the heated water is assumed to be entirely homogeneous inside the storing container. As a result, the
 252 temperature is also expected to be homogeneous in the tank and to be the only hot water temperature variable
 253 utilised in the WH model for this paper – T_{wa} . The model of WH follows the method presented in [32]:

$$254 \quad \frac{dT_{wa}}{dt} = \frac{\rho Q_{wa} (T_{wa_inlet} - T_w)}{C_{wa}} - \frac{UA_t (T_{wa} - T_{amb})}{C_{wa}} + \frac{Q_{eg} \eta}{C_{wa}} \quad (14)$$

255 where ρ is the water density, Q_{wa} is the water specific heat, T_{wa_inlet} is the incoming water temperature, C_{wa} is
 256 the thermal capacitance of water, U is the overall heat transfer coefficient for the WH wall, A_t is the surface
 257 area of the tank, Q_{eg} is the heating element electric rated power and η the electrical resistance heating element
 258 efficiency. Parameters for model simulation were taken from [31].

259 *c) Refrigerator*

260 RFs are very familiar home appliances, existent in virtually every house which signifies that most people utilize
 261 them every single day. The fridge internal temperature is represented by T_{RF} and is intended to describe the system
 262 behaviour and to be suitable for control. T_{RF} is elevated by the ambient temperature ($T_{out} \geq 0^\circ C$) and lowered by the
 263 inlet temperature of the evaporator's refrigerant ($T_{RFe} < 0^\circ C$). The heat transfers are delimited by the thermal
 264 resistance of the wall between the cabinet and the evaporator (R_{RFwe}) and the thermal resistance of the wall insulation
 265 (R_{RFw}). Besides, the behaviour of the RF is additionally influenced by its heat storage capacity (C_{RFi}). The thermal
 266 dynamic behaviour is approximated with the equations (15-16) where for the warm-up (15) and the cool-down
 267 (16) phases are represented as follows [33]:

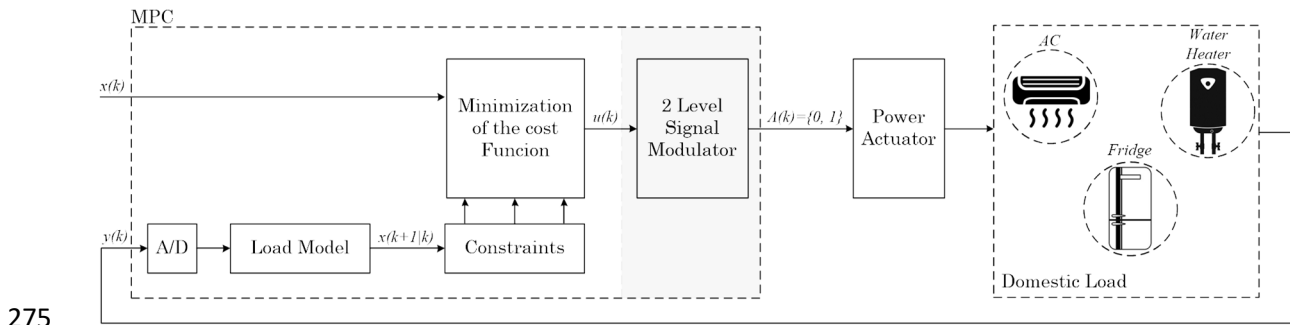
$$268 \quad \frac{dT_{FRi}}{dt} = -\frac{T_{FRi}}{C_{FRi}R_{FRw}} + \frac{T_{out}}{C_{FRi}R_{FRw}} \quad (15)$$

$$269 \quad \frac{dT_{FRi}}{dt} = -\frac{T_{FRi}}{C_{FRi}(R_{FRw}R_{FRwe})} + \frac{T_{out}}{C_{FRi}R_{FRw}} + \frac{T_{FRe}}{C_{FRi}R_{FRwe}} \quad (16)$$

270 3.2 MPC design for domestic load control

271 a) Proposed architecture

272 The implementation of the MPC is represented in Fig. 2. Typically, the MPC composition is made of the
 273 blocks prior to the 2-level signal modulator block. The proposed enhanced version of the MPC has an
 274 additional signal processing block represented by the grey area in Fig. 2.



275

276 Fig. 2 – The general view of the 2-level control signal operated MPC.

277 b) Two level signal modulator

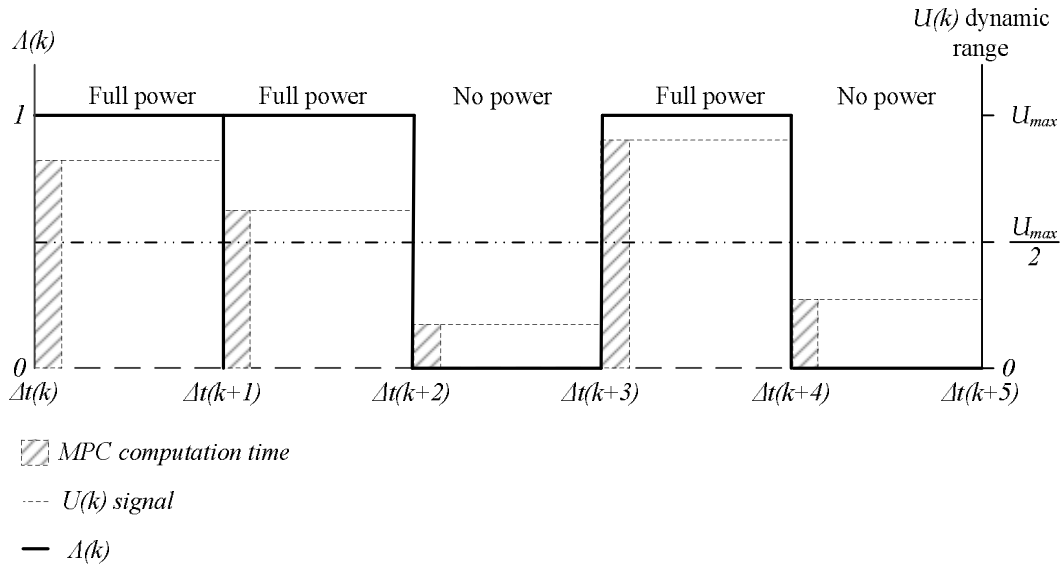
278 Any signal to be translated to actuator device is subject to the physical constraints of the device itself in
 279 terms of output. A conventional actuator can have a linear response; however, it is limited by lower and upper
 280 bounds. From a classic design view point the manipulated variable response is constrained according to the
 281 actuator physical constraints. In order for the adoption of MPC as an alternative controller to be affordable all
 282 potential costs have to be minimised. Consequently, it should be noticed the actuator itself is an expensive part.
 283 Thus, linear power management requires an adequate power switch. For instance, solid state relays that are
 284 good choices still have prohibitive costs for the simple domestic appliance control. Rather than using a linear
 285 power switch, in this paper a two-level control signal interface is proposed that modulates the limited
 286 continuous set of manipulated variables to a discrete set of integers. The two-level input vector $\Lambda(k)$ is given
 287 by:

$$288 \quad \Lambda(k) = \{0, 1\} \quad (17)$$

289 In order to code $u(k)$ signal dynamic range into a 2-discrete power control signal, a simple comparison
 290 operator is proposed which has the following operating behaviour:

$$\Lambda(k) = \begin{cases} 1 & \frac{U_{\max}}{2} < u(k) \leq U_{\max} \\ 0 & 0 < u(k) \leq \frac{U_{\max}}{2} \end{cases} \quad (18)$$

The manipulated variable dynamic range is divided in two parts. All $u(k)$ values below half of its dynamic range is processed by the 2-level modulation scheme as 0. Thus, the power delivered to the domestic load is zero. On the other hand, if the optimized $u(k)$ signal is on the top half of the dynamic range the domestic load receives full power. In Fig. 3 is shown the use of the proposed two level power control modulation scheme.



296

297

Fig. 3 – Two level modulation operation technique.

298 4. Simulation and Results

299 The testing framework consists of three domestic appliances commonly found in residences whose function
300 is to provide heating and cooling services: WH, RF and AC. This set of loads were chosen since their use has
301 a daily frequency or in many cases even hourly, while other appliances, even though consume more energy, are
302 not utilised so frequently.

303 The conventional thermostatic control serves as a reference to the MPC evaluation. A daily three level tariff
304 scheme was utilised for this study. The assessment of the energy cost is based on the prices practiced in the
305 Canadian residential market and is utilized throughout a period of 24 hours. The MPC controller is explored
306 with two different weighting sets in order to evaluate the impact on electric bill reduction goal. As the
307 calculation time horizon, P control moves number is set to 4 and 12 is the set of N predicted outputs.

308 4.1 Case Study

309 In this section the characteristics of the domestic loads used in the simulation are described.

310 *a) Air conditioner*

311 The acclimatization of the room is provided by AC system having a cooling capacity of 8900 BTUs
312 (2.608kW). Heat exchange with the external environment through the external wall of the room, it is the main
313 factor of disturbance to maintain the internal temperature in thermal comfort level desired. In order to test both
314 control strategies, the rate of heat loss/generation through the external wall of the room is modelled using a
315 temperature based time series with significant wide thermal amplitude variation upon 24 hours corresponding
316 to a summer day. The TH device is configured with a setting of $\pm 1^\circ$ referred to a temperature of 23°C .
317 Constraints on MPC operation are valid for the same temperature range while the main focus is to minimise the
318 power consumption. Thus, the temperature control objective for the desired temperature range is defined with
319 soft constraints between 22.5°C and 23.5°C . The purpose of softening the constraints is to permit the controlled
320 variables to violate their constraints by modest amounts, while in the case of hard constraints no violations are
321 allowed [34]. The main simulation parameters are the following: the sampling time ΔT is 15min and prediction
322 horizon size is 48.

323 *b) Water heater*

324 The WH unit heats the water to be used on personal hygiene activities by the house habitants. Hot water
325 consumption has a peak-hour at early on the morning and at evening before the sleeping period. Thus,
326 temperature regulation system must preserve the water hot enough during those peak-periods.

327 The heating element inside of WH is rated at 4.5kW and 184 L is the reservoir capacity of the unit. The TH
328 set point (SP) is set to 55°C with a hysteric range of $\pm 1.5^\circ\text{C}$. The same temperate fluctuation band is adopted
329 for MPC configuration. WH external wall temperature is fixed at 23°C . The main simulation parameters are:
330 the sampling time ΔT is 5 min and prediction horizon is 144.

331 *c) Refrigerator*

332 The temperature of the interior is normally regulated by thermostatic relay. Opening the RF's door
333 increases the energy consumption to recover the previous internal temperature setting. The conventional control
334 is compared to MPC alternative considering a RF with a compressor's electric motor rated at 0.23kW.

335 The MPC system is set up to preserve the internal temperature between 3.9°C and 5.1°C . Disturbing events
336 are recreated with two door opening closing sequences, which are simulated at 10-11 pm and at 14-15pm
337 respectively. The main simulation parameters are the following: the sampling time ΔT is 15min and prediction
338 horizon size is 48.

339 4.2 Transient response characterization of the controllers

340 This section presents the essential outcomes by comparing two sets of MPC weights on controller
341 performance versus the thermostatic relay response.

342 *a) Air conditioner controlled temperature*

343 The performance of the MPC technique is presented in Fig. 4, where two different weights set are employed
344 to tune the controller and compared to the thermostatic approach. Data shown is related to the AC energy
345 consumption, room internal temperature and environment temperature. As expected the room temperature
346 when regulated by the thermostat shows a maximum and minimum deviation about the set-point, dictated by
347 thermostatic hysteric characteristic. On the other hand, room temperature profile is more erratic with the AC
348 unit actuated by a MPC type controller. By applying different weighting set to the MPC controller, it can be
349 seen that one of MPC weight set overpass the higher limit of the temperature regulation range, although the
350 deviation is very small. In terms of temperature variation, the MPC shows lower amplitude.

351 *b) Water heater*

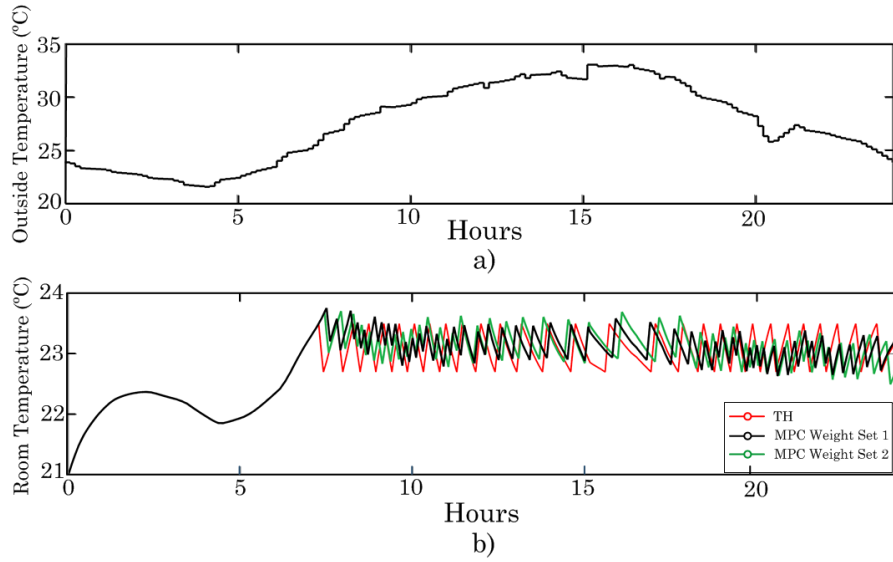
352 In Fig. 5 one of the MPC weight set clearly worse the MPC performance since the temperature evolution
353 does not respect the input constraint. In fact, temperature constraint violation can surpass 1°C. In another period
354 of the day, the same weight set denotes again some visible deviation.

355 *c) Refrigerator*

356 The simulation in Fig. 6 points out that the TH controller confines easily the successive disturbances
357 impact, due to its hysteric nature. That is, in the first disturbance event which consists of opening the fridge's
358 door several times in a short amount of time, the controller performs a sequence of opening and closing of the
359 switch associated to the TH. As for the next disturbance with the door kept open for a longer time, the
360 refrigerator consumes additional energy to overcome internal cold air loss. In this simulation scenario both
361 MPC weight sets lead to similar regulation responses. In addition, in both tuning sets when the second
362 disturbance arrives, the performance response is insufficient, allowing the temperature rise observed in Fig. 6.

363 4.3 Energy consumption and electric bill savings

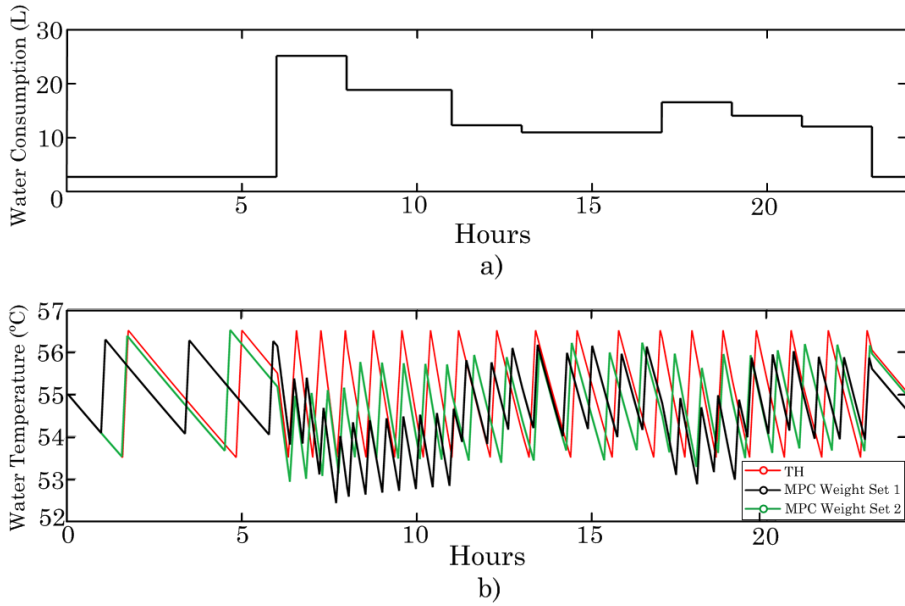
364 Tables I, II and III gather economic and electric nature data to characterize energy usage efficiency as
365 function of the controller type employed. The energy costs associated to each time frame tariff of the day are
366 also illustrated. One can see at Table I and Table II that MPC weight set 2 enables higher energy consumption
367 reduction in relation to MPC weight set 1, despite its poorer performance in regulating the temperature
368 according to the output constraint. Consequently, the second controller tuning set presents the lowest energy
369 bill.



370

371

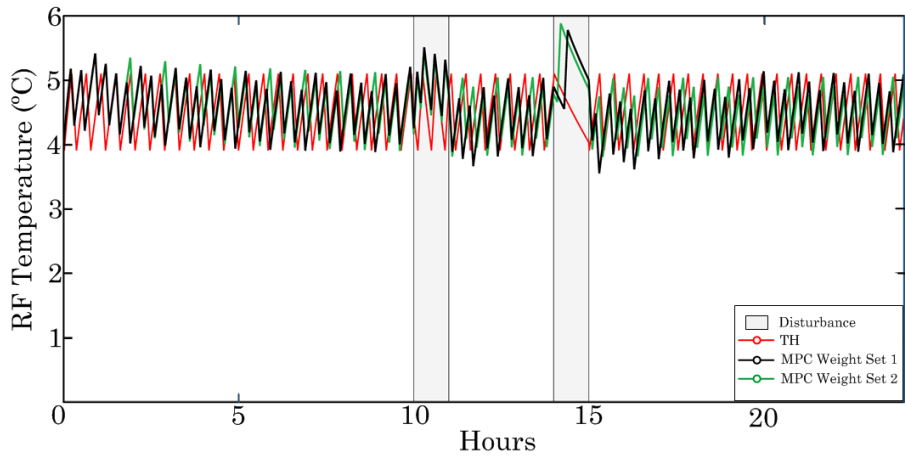
Fig. 4 – Air conditioner operation: a) Ambient temperature b) TH and MPC responses.



372

373

Fig. 5 – Water heater operation: a) Water consumption b) TH and MPC responses.



374

375

Fig. 6 – Refrigerator operation: TH and MPC responses.

376

377

Table 1 - Air Conditioner

	Thermostat		MPC Weight Set 1		MPC Weight Set 2	
	<i>Energy (kWh)</i>	<i>Cost (\$)</i>	<i>Energy (kWh)</i>	<i>Cost (\$)</i>	<i>Energy (kWh)</i>	<i>Cost (\$)</i>
Off-Peak	5.005	0.310	5.065	0.314	5.012	0.311
Mid-Peak	8.417	0.774	8.546	0.786	8.441	0.777
On-Peak	12.934	1.397	12.661	1.367	12.661	1.367
Total	26.356	2.482	26.272	2.468	26.114	2.455

378

379

Table 2 - Water Heater

	Thermostat		MPC Weight Set 1		MPC Weight Set 2	
	<i>Energy (kWh)</i>	<i>Cost (\$)</i>	<i>Energy (kWh)</i>	<i>Cost (\$)</i>	<i>Energy (kWh)</i>	<i>Cost (\$)</i>
Off-Peak	5.919	0.367	6.278	0.389	6.480	0.402
Mid-Peak	6.740	0.620	6.975	0.642	6.480	0.596
On-Peak	4.939	0.533	4.185	0.452	4.320	0.467
Total	17.598	1.521	17.437	1.483	17.280	1.465

380

381

Table 3 - Refrigerator

	Thermostat		MPC Weight Set 1		MPC Weight Set 2	
	<i>Energy (kWh)</i>	<i>Cost (\$)</i>	<i>Energy (kWh)</i>	<i>Cost (\$)</i>	<i>Energy (kWh)</i>	<i>Cost (\$)</i>
Off-Peak	0.824	0.051	0.828	0.051	0.840	0.057
Mid-Peak	0.504	0.046	0.483	0.044	0.473	0.045
On-Peak	0.549	0.059	0.552	0.060	0.550	0.064
Total	1.878	0.157	1.863	0.155	1.863	0.156

382

383

384

385

386

For these two domestic appliances, in both tuning sets loaded on the MPC controller, the cost of the energy consumed is lower than the appliance controlled TH. As there are three distinct tariffs during the 24h time frame, the goal is to diminish the energy cost for the period of ON peak hours. This is true for the AC and WH appliances.

387

388

389

390

391

392

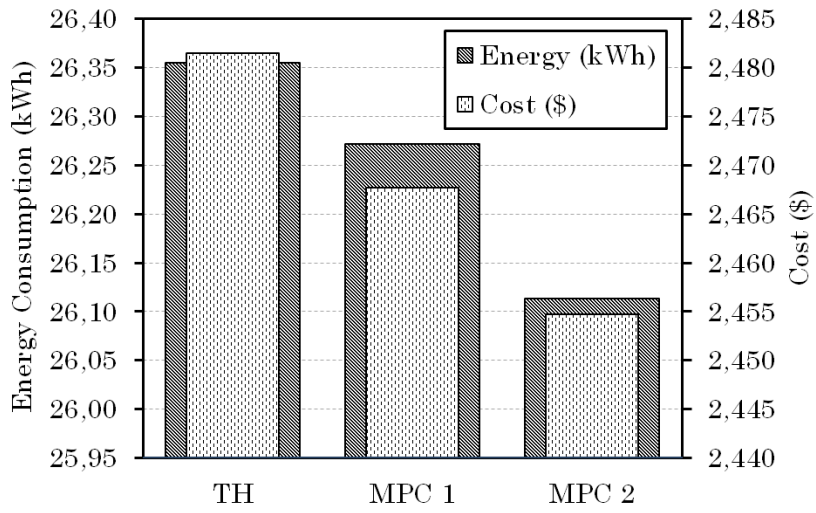
On the other hand, the same tuning set 2 in the case of the refrigerator the electricity bill is slightly higher, as can be verified in Table III. Nonetheless, the energy cost computed continues to be lower than the conventional solution based on TH control. It is now evident that to reduce the energy consumption using a MPC scheme type, the controller parameters values choice must be selected through a tuning procedure to achieve a good performance. However, to achieve this goal a penalizing effect may prevent to fulfil the constraint conditions.

393

394

395

Finally, in Fig. 7, Fig. 8 and Fig. 9 the total energy costs relationship to energy consumption profile are shown for each appliance. In the case of both AC and WH the electricity bill reduction is aligned with the energy usage linearly which does not occur in the case of the RF.

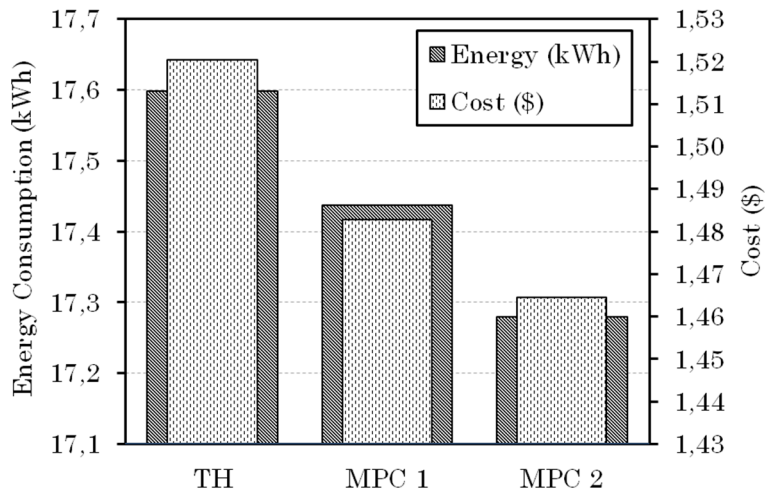


396

397

398

Fig. 7 – AC: Energy consumption vs energy costs.

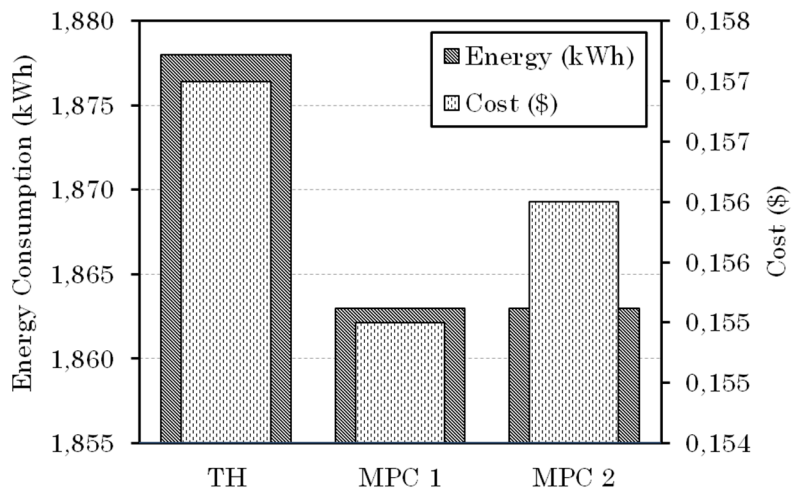


399

400

401

Fig. 8 – WH: Energy consumption vs energy costs.



402

403

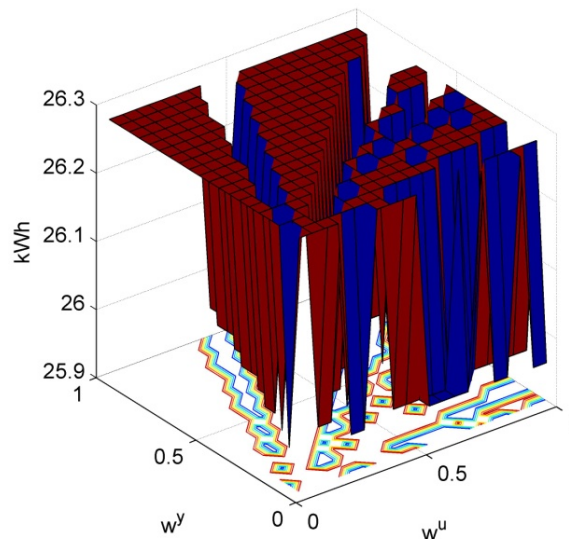
Fig. 9 – RF: Energy consumption vs energy costs.

404 4.4 Varying the MPC weights

405 In this section, several simulations are made by adjusting different MPC weights for several possible
 406 scenarios and estimate its consequences with the purpose of minimizing the amount of energy that is spent on
 407 the various appliances used within dwellings. For every electrical load the energy, the temperature variation
 408 and the cost are assessed and several results are presented by varying the different MPC weight combination.
 409 The weight tuning allows finding a set of coefficients to maximize the MPC performance regarding the
 410 minimization of the energy consumption. All the combinations of the weights ω^y and ω^u were tested between
 411 0 and 1 with 0.05 of resolution.

412 a) Air conditioner

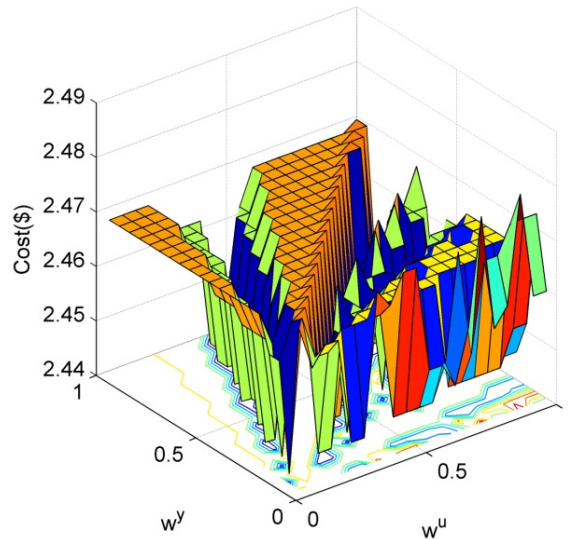
413 Several results were obtained regarding the AC operation by running the model and adjusting the MPC
 414 weights vs the energy output, energy cost and temperature. Depictions of the energy profile of the AC run with
 415 the MPC can be observed in Fig. 10. In this case the variated arrangement concerning the weights only
 416 produces values near the frontier. However, by the reason of existing 3 distinct electricity tariffs throughout
 417 24h, the attempt is to decrease as much as possible the cost of the energy throughout the ON peak hours. The
 418 specific arrangement of weights shows advantages for the dwelling owner through the reduction of the energy
 419 consumption in the considered period of one day as can be observed the Fig. 11. Hence, the goal of keeping the
 420 temperature between the limits is also achieved as depicted by the Fig. 12.



421

422

Fig. 10 – AC: Energy output vs weights tuning.

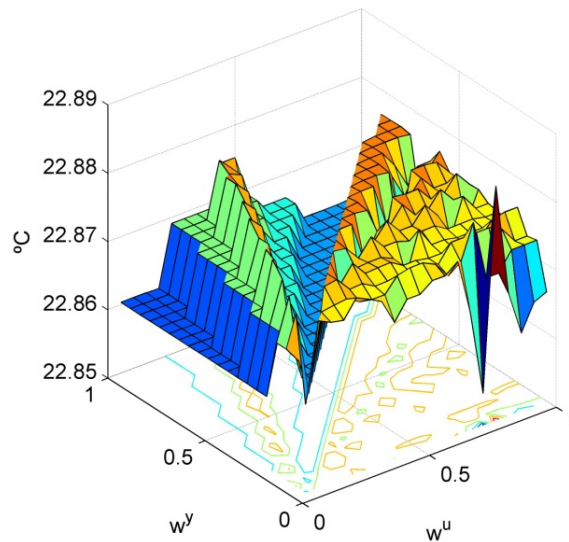


423

424

Fig. 11 – AC: Energy cost vs weights tuning.

425



426

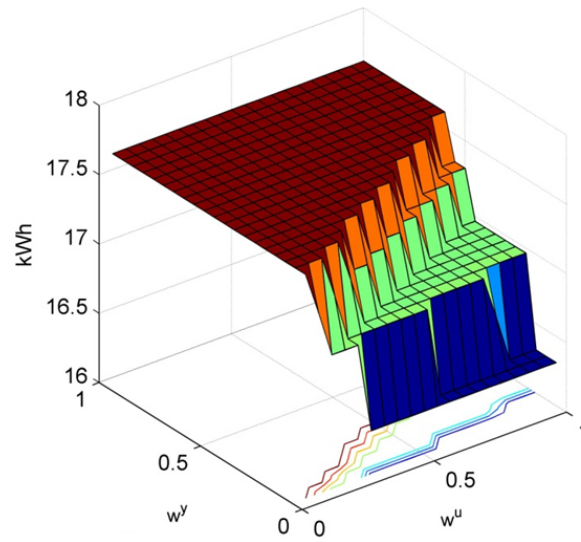
427

Fig. 12 – AC: temperature vs weights tuning.

428

429 *b) Water heater*

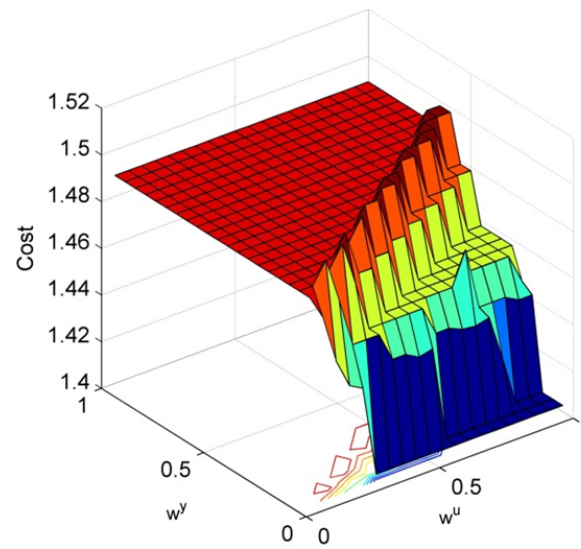
430 Four levels of energy consumption exist in the simulation made for the energy output vs weights tuning and
 431 are shown in Fig. 13. In the case of a lower limit of energy consumption the weights' arrangements demand for
 432 the weight tuning of the model output to be adjusted with a decreased value despite the fact that no restrictions
 433 exist for the tuning of manipulated variable weight. However, in Fig. 14 the same tendency as the previous
 434 figure is not depicted, in this case the observed peak in the energy cost is a consequence of the price tariff
 435 effect. The requirement of the regulation is fulfilled as can be observed in Fig. 15.



436

437

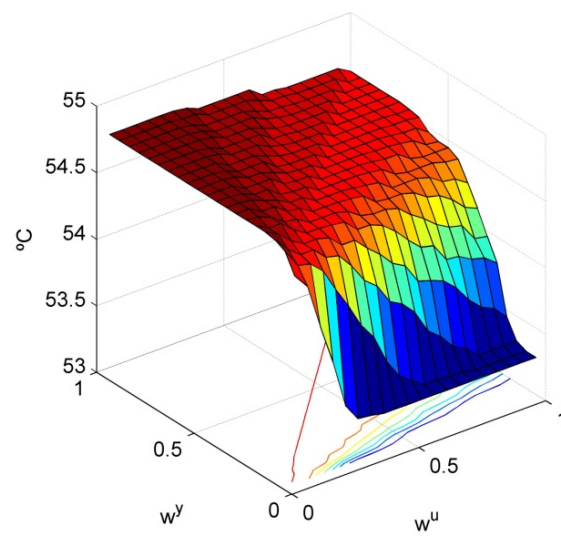
Fig. 13 – WH: Energy output vs weights tuning.



438

439

Fig. 14 – WH: Energy cost vs weights tuning.



440

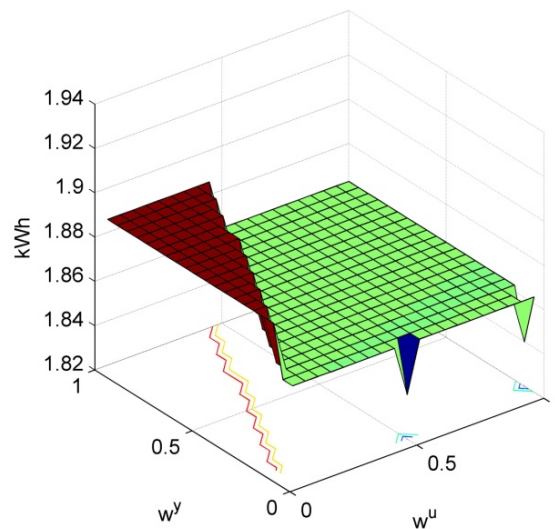
441

Fig. 15 – WH: Water temperature vs weights tuning.

442 *c) Refrigerator*

443 Contrasting with the aforementioned home appliances, the results of the simulation in the case of the
 444 refrigerator indicate that the lowest level of energy is obtained by setting to 0 the weight of the output of the
 445 system when two weights are only acceptable on the manipulated value side. Such results can be observed in
 446 Fig. 16. For energy cost vs tuning of weights in the case of the refrigerator the highest level of the energy cost
 447 coincides with the highest level of the energy output as can be observed in Fig. 17. Through the use of the MPC
 448 it can be observed that in the preceding cases the condition limits were followed. However, this did not occur in
 449 the inside temperature case as observed in Fig. 18.

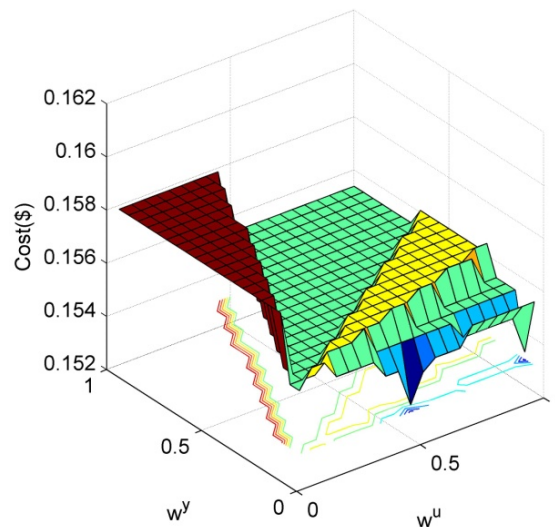
450 In the case of the refrigerator can be noticed that having a goal to reach for the energy consumption
 451 minimum bears a negative consequence in the aim of keeping the temperature in the desired defined limits.



452

453

Fig. 16 – Refrigerator: Energy output vs weights tuning.



454

455

Fig. 17 – Refrigerator: Energy cost vs weights tuning.

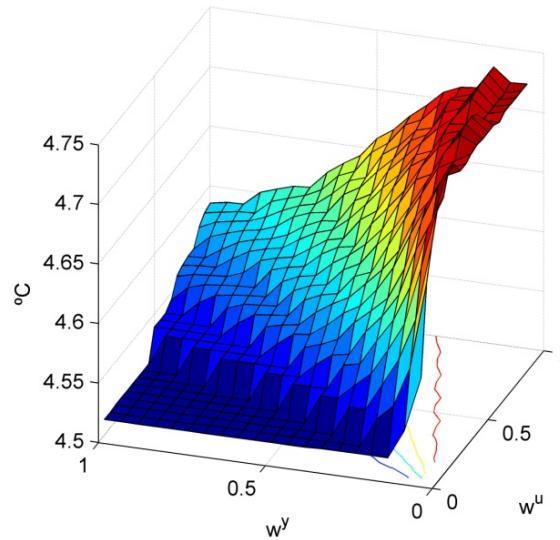


Fig. 18 – Refrigerator: Inside temperature vs tuning of weights.

456

457

458 5. Conclusion

459 This paper presented a study concerning the adoption of an alternative control strategy in thermostat
 460 operated cooling and heating domestic equipment in the households. The MPC technique was investigated to
 461 assess its capability to improve energy consumption efficiency with the goal of reducing electric bill. Rather
 462 than using a linear power switch, in this paper is proposed a two-level control signal interface that modulate the
 463 bounded continuous set of manipulated variables to a discrete set of integers, as a new contribution to earlier
 464 studies. Three typical domestic loads were utilized as case studies. The MPC performance was explored by
 465 tuning the controller with two different weight sets and compared to a thermostat control. The simulation
 466 results made clear that there was reduction on the consumed energy when the thermostatic regulation was
 467 replaced by the MPC. Therefore, the MPC based thermal regulation had a positive impact of circa 2% on the
 468 energy bill reduction. Also, the two MPC weight sets have proven that it is necessary to adjust the controller
 469 weights in order to maximize the potential of energy cost savings. The results of the simulation by varying the
 470 MPC weights indicated that the studied appliances need a particular tuning of weights with the purpose to
 471 decrease the consumption of the energy to the lowest possible limit. The results indicate that by involving a
 472 multi-tariff structure the costs' curve is considerably modified when a comparison is made to the curve of the
 473 energy. Thus, it is enough to follow the energy curve in order to estimate the tuning of the MPC weights.
 474 However, using the MPC does not always have positive results. In the case of the RF it can be noticed that
 475 having a goal to reach for the energy consumption minimum bears a negative consequence in the aim of
 476 keeping the temperature in the desired interval for the human comfort.

477

478 **Acknowledgements**

479 This work was supported by FEDER funds through COMPETE 2020 and by Portuguese funds through FCT,
 480 under Projects SACT-PAC/0004/2015 - POCI-01-0145-FEDER-016434, POCI-01-0145-FEDER-006961,
 481 UID/EEA/50014/2013, UID/CEC/50021/2013, UID/EMS/00151/2013 and SFRH/BPD/102744/2014. Also, the
 482 research leading to these results has received funding from the EU Seventh Framework Programme FP7/2007-
 483 2013 under grant agreement no. 309048.

484 **References**

- [1] Y. Long, S. Liu, L. Xie and K. H. Johansson, "A Hierarchical Distributed MPC for HVAC Systems," in *2016 American Control Conference (ACC)*, Boston, MA, 2016.
- [2] M. J. Stolarski, M. Krzyżaniak, K. Warmiński and D. Niksa, "Energy consumption and costs of heating a detached house with wood briquettes in comparison to other fuels," *Energy Conversion and Management*, vol. 121, pp. 71-83, 2016.
- [3] M. Bojić, M. Miletić and L. Bojić, "Optimization of thermal insulation to achieve energy savings in low energy house (refurbishment)," *Energy Conversion and Management*, vol. 84, pp. 681-690, 2014.
- [4] J. Geppert and R. Stammering, "Analysis of effecting factors on domestic refrigerators' energy consumption in use," *Energy Conversion and Management*, vol. 76, pp. 794-800, 2013.
- [5] C. C. Michelsen and R. Madlener, "Switching from fossil fuel to renewables in residential heating systems: An empirical study of homeowners' decisions in Germany," *Energy Policy*, vol. 89, pp. 95-105, 2016.
- [6] Z. Wu, Q. S. Jia and X. Guan, "Optimal Control of Multiroom HVAC System: An Event-Based Approach," *IEEE Transactions on Control Systems Technology*, vol. 24, no. 2, pp. 662-669, 2016.
- [7] A. Afram and F. Janabi-Sharifi, "Theory and applications of HVAC control systems – A review of model predictive control (MPC)," *Building and Environment*, vol. 72, pp. 343-355, 2014.
- [8] T. K. Chien et al., "Low-Power MCU With Embedded ReRAM Buffers as Sensor Hub for IoT Applications," *IEEE Journal on Emerging and Selected Topics in Circuits and Systems*, vol. 6, no. 2, pp. 247-257, 2016.
- [9] L. Ljung, *System Identification: Theory for the User*, 2nd ed., Upper Saddle River, New Jersey: Prentice Hall, 1999.
- [10] E. Shirazi, A. Zakariazadeh and S. Jadid, "Optimal joint scheduling of electrical and thermal appliances in a smart home environment," *Energy Conversion and Management*, vol. 106, pp. 181-193, 2015.
- [11] N. Paterakis, I. Pappi, O. Erdinc, R. Godina, E. Rodrigues and J. Catalão, "Consideration of the impacts of a smart neighborhood load on transformer ageing," *IEEE Transactions on Smart Grid*, vol. in press, 2016.
- [12] L. Wang, Z. Wang and R. Yang, "Intelligent Multiagent Control System for Energy and Comfort Management in Smart and Sustainable Buildings," *IEEE Transactions on Smart Grid*, vol. 3, no. 2, pp. 605-617, 2012.
- [13] L. Bergamaschi, I. Holmes and R. Lawson, "Making Sense of the Numbers: What does the Commission's 30% energy efficiency target by 2030 mean and is it enough?," E3G - Third Generation Environmentalism, London, 2014.
- [14] J. Ma, S. J. Qin and T. Salsbury, "Application of economic MPC to the energy and demand minimization of a commercial building," *Journal of Process Control*, vol. 24, no. 8, pp. 1282-1291, 2014.
- [15] J. Wilson, M. Charest and R. Dubay, "Non-linear model predictive control schemes with application on a 2 link vertical robot manipulator," *Robotics and Computer-Integrated Manufacturing*, vol. 41, pp. 23-30, 2016.
- [16] C. Bordons and C. Montero, "Basic Principles of MPC for Power Converters: Bridging the Gap Between Theory and Practice," *IEEE Industrial Electronics Magazine*, vol. 9, no. 3, pp. 31-43, 2015.
- [17] A. Bemporad, "Model Predictive Control Design: New Trends and Tools," in *Proceedings of the 45th IEEE Conference on Decision and Control*, San Diego, CA, 2006.
- [18] A. Bemporad, "Model Predictive Control Design: New Trends and Tools," in *IEEE Conference on Decision & Control*, San Diego, USA, 2006.
- [19] D. Oliveira, E. M. G. Rodrigues, R. Godina, T. D. P. Mendes, J. P. S. Catalão and E. Pouresmaeil, "MPC weights tuning role on the energy optimization in residential appliances," in *2015 Australasian Universities Power Engineering Conference (AUPEC)*, Wollongong, NSW, 2015.

- [20] R. Godina, E. M. G. Rodrigues, E. Poursmaeil, J. C. O. Matias and J. P. S. Catalão, “Model predictive control technique for energy optimization in residential sector,” in *016 IEEE 16th International Conference on Environment and Electrical Engineering (EEEIC)*, Florence, 2016.
- [21] Y. Kwak, J.-H. Huh and C. Jang, “Development of a model predictive control framework through real-time building energy management system data,” *Applied Energy*, vol. 155, p. 1–13, 2015.
- [22] D. Rogers, M. Foster and C. Bingham, “Experimental investigation of a Recursive Modelling MPC system for space heating within an occupied domestic dwelling,” *Building and Environment*, vol. 72, pp. 356-367, 2014.
- [23] W. Mai and C. Y. Chung, “Economic MPC of Aggregating Commercial Buildings for Providing Flexible Power Reserve,” *IEEE Transactions on Power Systems*, vol. 30, no. 5, pp. 2685-2694, 2015.
- [24] G. Huang, S. Wang and X. Xu, “A robust model predictive control strategy for improving the control performance of air-conditioning systems,” *Energy Conversion and Management*, vol. 50, pp. 2650-2658, 2009.
- [25] G. Bruni, S. Cordiner, V. Mulone, V. Rocco and F. Spagnolo, “A study on the energy management in domestic micro-grids based on Model Predictive Control strategies,” *Energy Conversion and Management*, vol. 102, pp. 50-58, 2015.
- [26] Y. Kwak and J.-H. Huh, “Development of a method of real-time building energy simulation for efficient predictive control,” *Energy Conversion and Management*, vol. 113, pp. 220-229, 2016.
- [27] D. Sturzenegger, D. Gyalistras, M. Morari and R. S. Smith, “Model Predictive Climate Control of a Swiss Office Building: Implementation, Results, and Cost–Benefit Analysis,” *IEEE Transactions on Control Systems Technology*, vol. 24, no. 1, pp. 1-12, 2016.
- [28] G. Bianchini, M. Casini, A. Vicino and D. Zarrilli, “Demand-response in building heating systems: A Model Predictive Control approach,” *Applied Energy*, vol. 168, pp. 159-170, 2016.
- [29] B. Mayer, M. Killian and M. Kozek, “Management of hybrid energy supply systems in buildings using mixed-integer model predictive control,” *Energy Conversion and Management*, vol. 98, pp. 470-483, 2015.
- [30] Y. Lin, T. Middelkoop and P. Barooah, “Issues in identification of control-oriented thermal models of zones in multi-zone buildings,” in *51st IEEE Conference on Decision and Control*, Maui, Hawaii, USA, 2012.
- [31] Y. A. Cengel, *Heat Transfer: A Practical Approach*, 2nd edition ed., Mcgraw-Hill, 2002.
- [32] A. K. Kar and Ü. Kar, “Optimum design and selection of residential storage-type electric water heaters for energy conservation,” *Energy Conversion and Management*, vol. 37, no. 9, pp. 1445-1452, 1996.
- [33] T. Schné, S. Jaskó and G. Simon, “Dynamic Models of a Home Refrigerator,” in *MACRo 2015 - 5th International Conference on Recent Achievements in Mechatronics, Automation, Computer Science and Robotics*, Târgu Mureş, 2015.
- [34] R. Zanolello and H. Budman, “Model predictive control with soft constraints with application to lime kiln control,” *Computers & Chemical Engineering*, vol. 23, no. 6, pp. 791-806, 1999.

485

486